



#### Overview

LPI11 self-operated (inlet/outet) pressure control valve is composed of the control valve, actuator and a spring used for pressure setting.

It is suitable for controlling after—valve pressure in the pipes of non—corrosive liquids, gases and steams. When the after—valve pressure rises, the control valve is closed.

The main features are as follows:

- 1. It has the pressure balancing function with high sensitivity.
- 2. Low noise, reliable performance, free of maintenance.
- 3. The standard modular design is adopted.
- 4. Various combined controls can be carried out through the assemblies.

### Working Principle

#### A. Self-Operated Inlet Pressure Regulating Valve

After throttling by the plug and seat, the before–valve pressure P1 of the process medium is changed into the after–valve pressure P2. Through the control pipeline, P1 is input to the upper diaphragm chamber of the actuator and acts on the top disc. The acting force produced balances the reacting force of the spring, determining relative positions of the plug and seat and controlling the before–valve pressure. When the before–valve pressure P1 increases, the acting force of P1 that acts on the top disc will increase accordingly. At the time, the acting force on the top disc is higher than the reacting force of the spring to make the plug move away from the seat, until the acting force om the top disc balances the reacting force of the spring. At the time, the flow area between the plug and seat is increased, the flow resistance becomes lower and P1 is reduced to the set value. Likewise, when the before–valve pressure P2 decreases, the acting direction is reverse to the above. This is the working principle during the control of before–valve pressure.

When it is necessary to change the set value of before-valve pressure P1, please adjust the adjusting nut.



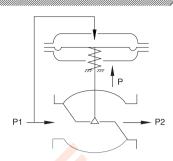


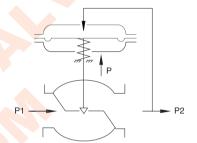


### B. Self-Operated Outlet Pressure Regulating Valve

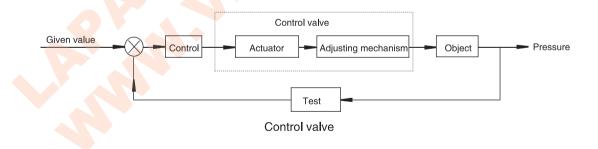
After throttling by the plug and seat, the before–valve pressure P1 of the process medium is changed into the after–valve pressure P2. Through the control pipeline, P2 is input to the lower diaphragm chamber of the actuator and acts on the top disc. The acting force produced balances the reacting force of the spring, determining relative positions of the plug and seat and controlling the after–valve pressure. When the after–valve pressure P2 increases, the acting force of P2 that acts on the top disc will increase accordingly. At the time, the acting force on the top disc is higher than the reacting force of the spring to make the plug close towards the seat, until the acting force on the top disc balances the reacting force of the spring. At the time, the flow area between the plug and seat is reduced, the flow resistance becomes higher and P2 is reduced to the set value. Likewise, when the after–valve pressure P2 decreases, the acting direction is reverse to the above This is the working principle during the control of after–valve pressure.

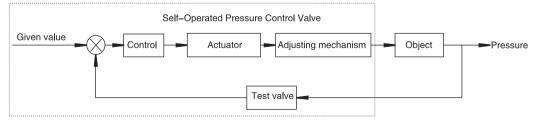
When it is necessary to change the set value of after-valve pressure P2, please adjust the adjusting nut.





For the difference between the pressure regulating valve and control valve:





Self-Operated Pressure Control Valve







## Specifications

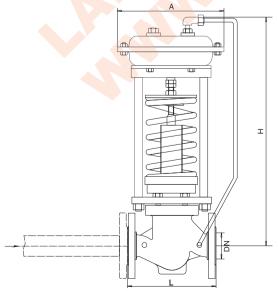
## Kv≥3.2

DN		15	20	25	32	40	50	65	80	100	125	150	200	250	300	
KV		3.2	5	8	12.5	20	32	50	80	125	190	280	420	500	710	
PN		1.6、2.5、4.0、6.4、10、15														
Pressure setting range		10~60、20~120、80~250、200~500、450~1000、800~1600、 1000~2200、2000~2800														
Pressure balance devices		Bellows										Cage				
Allowable differential pressure ( MPa )	PN1.6	1.6									1.5 1.2			1.0		
	PN2.5~PN15	2.0(Single) / 3.5 ( Double )									.5	1.2 1.0				
Medium temperature		Gas≤80℃, Liquid≤140℃, With tank≤350℃														
Characterisics		Quick opening														
Connection			JIS B2201–1984,ANSI <mark>B16.5–1</mark> 981,G <mark>B/T 911</mark> 2~9124–2000													
Signal interface			M14×1.5													
Action			Inlet control(K type)、Outet control(B type)													
Reducing ratio			10:1~1.25:1													

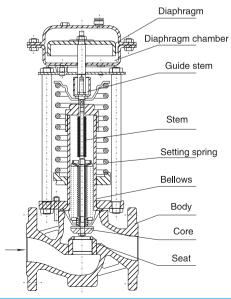
### Kv≥3.4

DN						2	25、4	.0				
Diameter				6			:	8	1	1	1	4
	KV		0.03	0.09	0.14	0.21	0.34	0.54	0.85	1.4	2.1	3.4

## **Dimensions and Weight**



# **Exploded View**



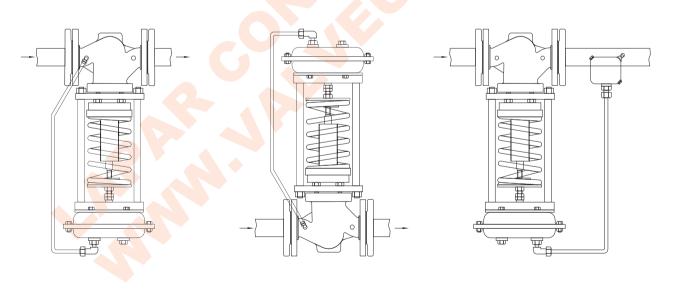







DN			15	20	25	32	40	50	65	80	100	125	150	200	250	300
L			160	160	160	180	200	230	290	310	350	400	451	543	673	737
Pres- sure adju- sting	00 100	Н	475		520		540	710		780	840	880	915	940	1000	
	20~120	Α	402				402									
	80~250	Н	450			495 510		510	680		750	790	860	870	890	950
		Α					297									
	200~500	Н	455		50	500		690		760	800	870	880	900	960	
		Α							234							
		Н	430		480		500	670		740	780	850	860	880	940	
range		Α	176						234							
	800~1600	Н		420			470			650			10	860		
	000~1000	Α		158					176							
	1000~2800	Н		410			450		640			730		850		
	1000~2000	Α			15	58			176							
Weight(KG)				26		3	7	43	70	90	110	130	146	182	200	260
Pressure pipe thread interface			M14×1.5													

# **Installation Drawing**



Control the liquid pressure

Control the gas pressure

Control the steam pressure

